



Dart Hawkesbury
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4021-5
Job Sheet 168181



Part No: D4021-5

Job Qty: 6 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

RE Powder COAT Cross Back

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
125	Rework Start up	6 Ea		11/23/17	0.00	0.00	Start Up Handfinish		
130	Powdercoat	6 pcs		11/24/17	0.00	0.10	Powdercoat2		<i>17 Nov 1</i>
135	QC	6 pcs		11/24/17	0.00	0.00	QC3		<i>38</i>
140	Packaging	6 pcs		11/24/17	0.00	0.00	Packaging3	<i>5608</i>	<i>9-88</i>
150	QC21-SA	6 Ea		11/24/17	0.00	0.00	QC21		

M 122878 START: 4:20 O.V.T. 4:00 FINISH 4:50

DAS 21 NOV 23 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
125-Rework Start up	D4021-5 <i>50088310</i>	6	18	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 11/10/17 1:07 PM dart.poulin.mario

DART
AEROSPACE
S010120



Blanking Plate

PART NO:
Revision:
Operation:
Change No:

D4021-5

Start up Operation

Mfg Date: 11/15/17

Job No: 168181

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